xBolt

Post Run

EXTREME™

Objectives

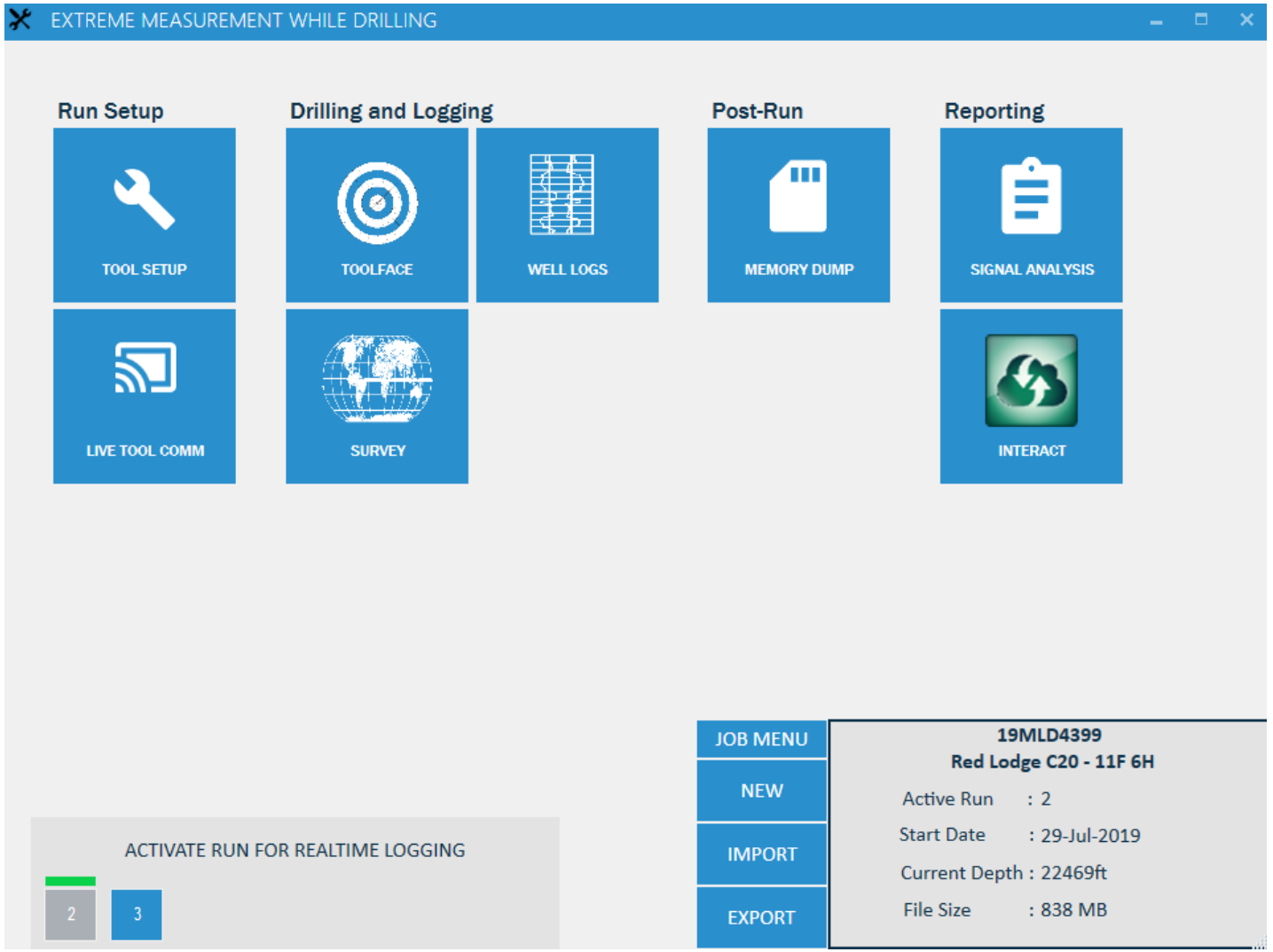
- Learn post run dump procedures
- Evaluate tool physical components for re-run
- Understand Post Run PTK

xBolt Real Time Operations

xBolt Post Run Dump

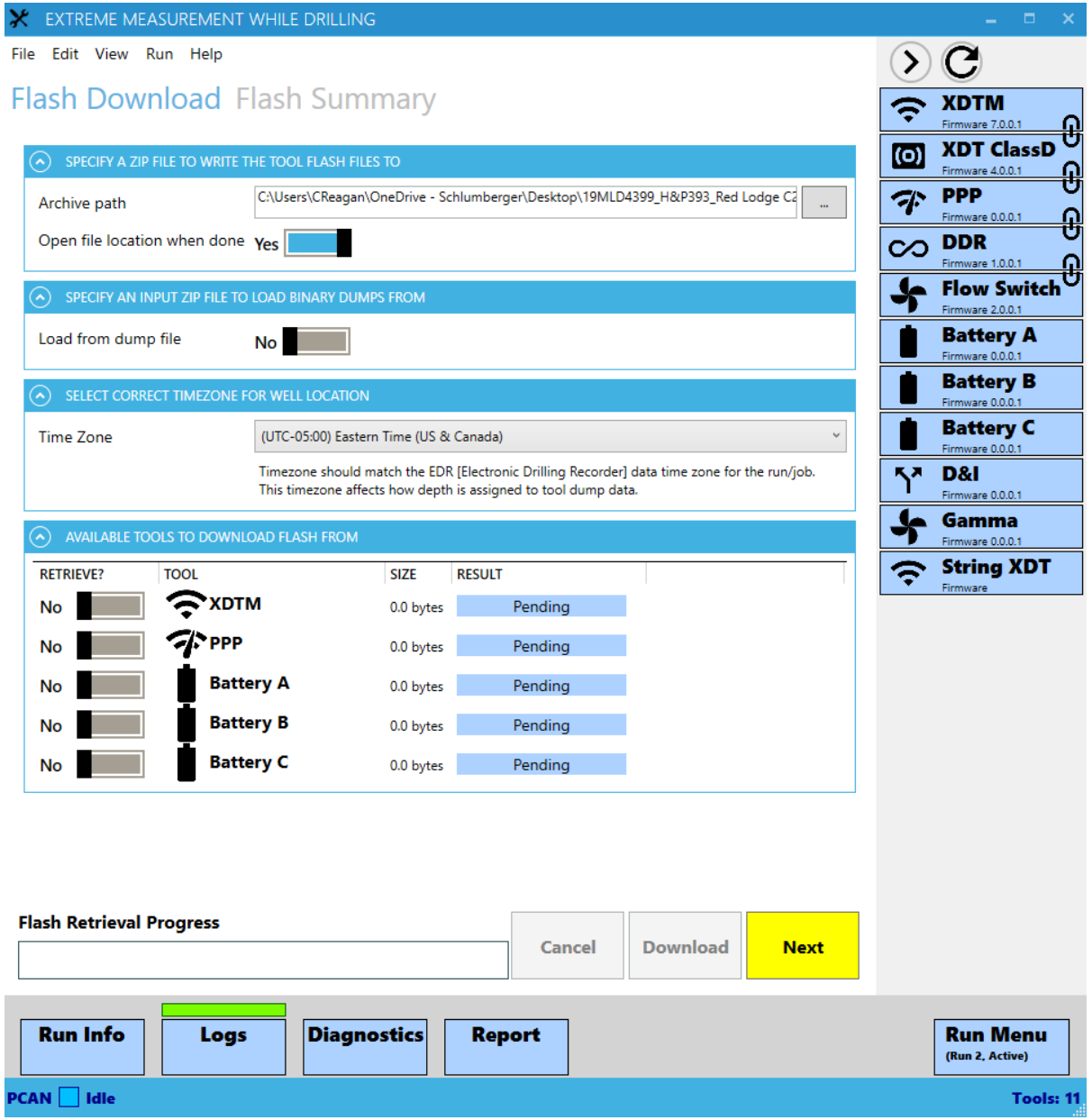
xBolt Post Run Dump

- Open Launcher
- Select “Memory Dump”



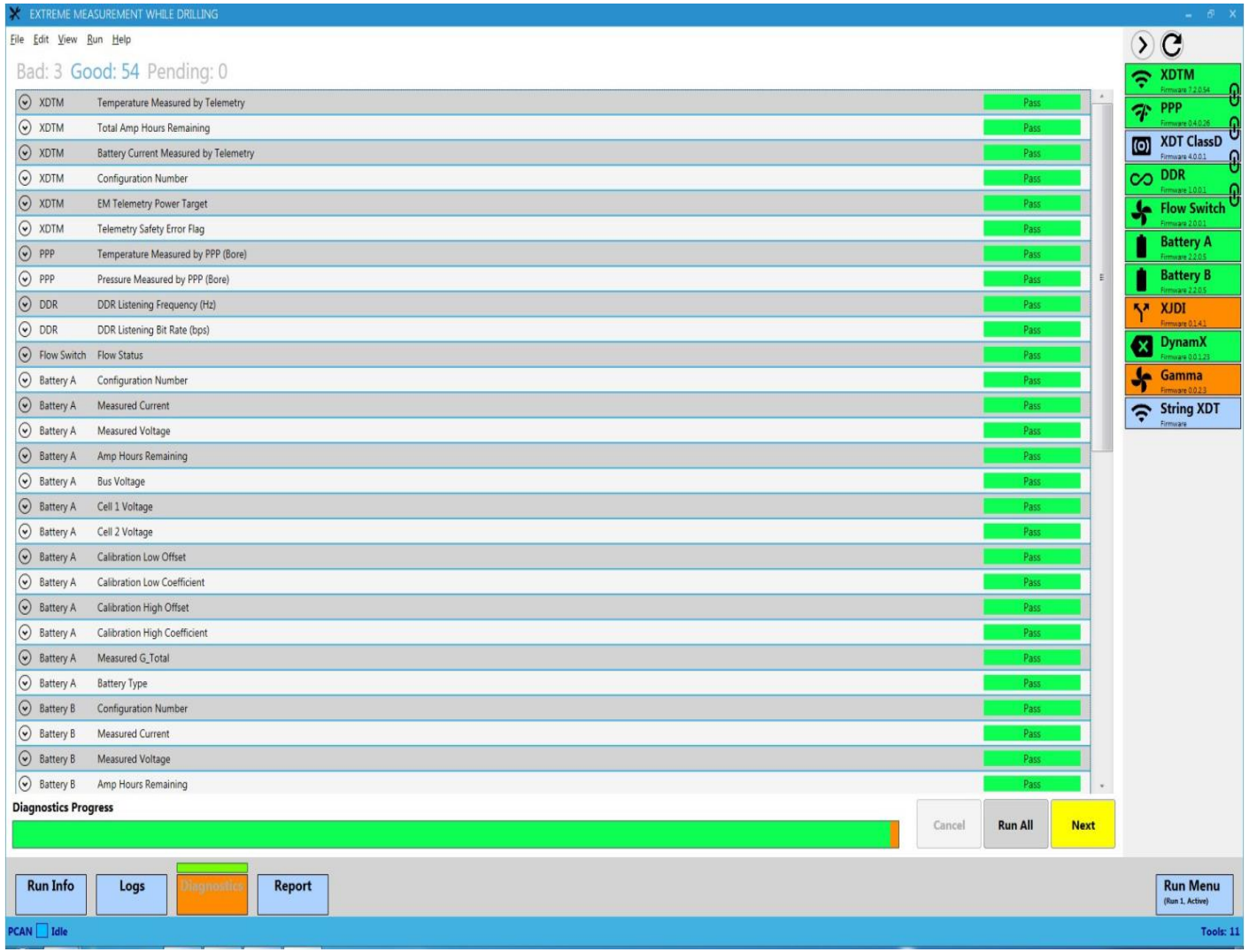
xBolt Post Run Dump

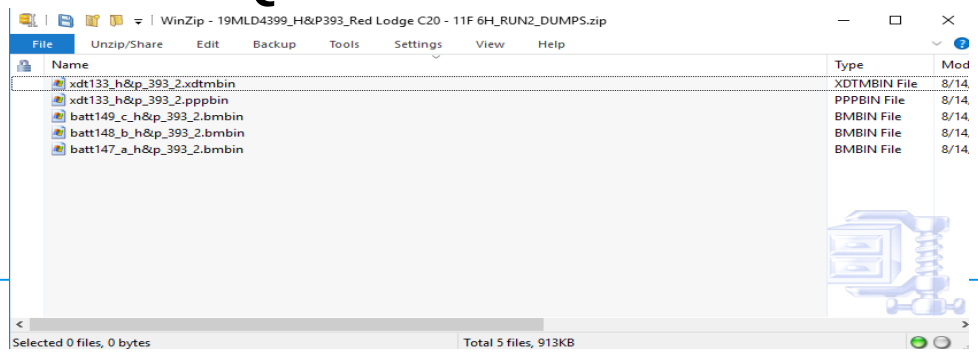
- Select path for archive
  - Option to open archive path when dump complete
- Load memory from dump file
  - Used for loading memory data of previously dumped tool into run
- Time Zone
  - Select time zone used in EDR data
  - Can be reprocessed if time zone is incorrect
- Verify/select all node present that contain memory and begin dump
- Select “Download”



xBolt Post Run Dump

- Complete post run diagnostics and check what failed diagnostics if any
- Save post run report
- Send post run report and dump files to OSC for re-run QC



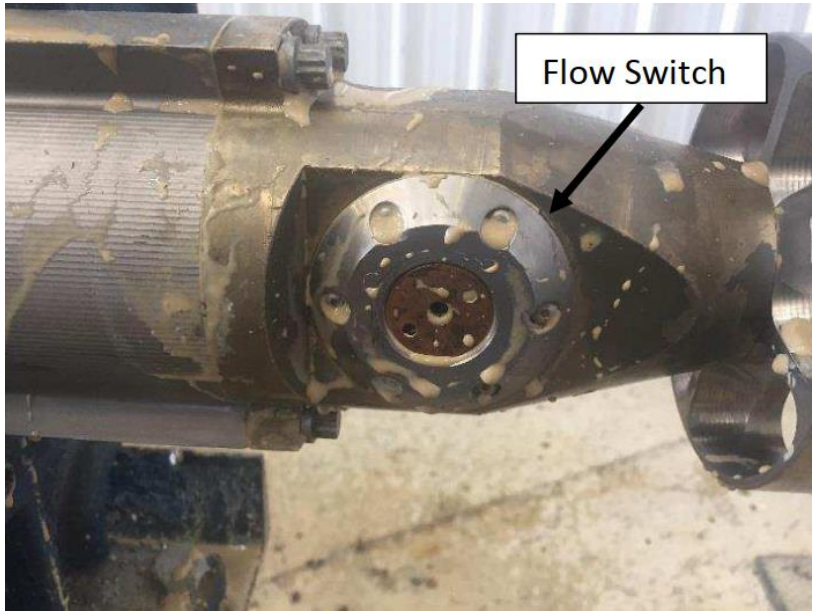


xBolt Real Time Operations

xBolt Physical Re-Run Checklist

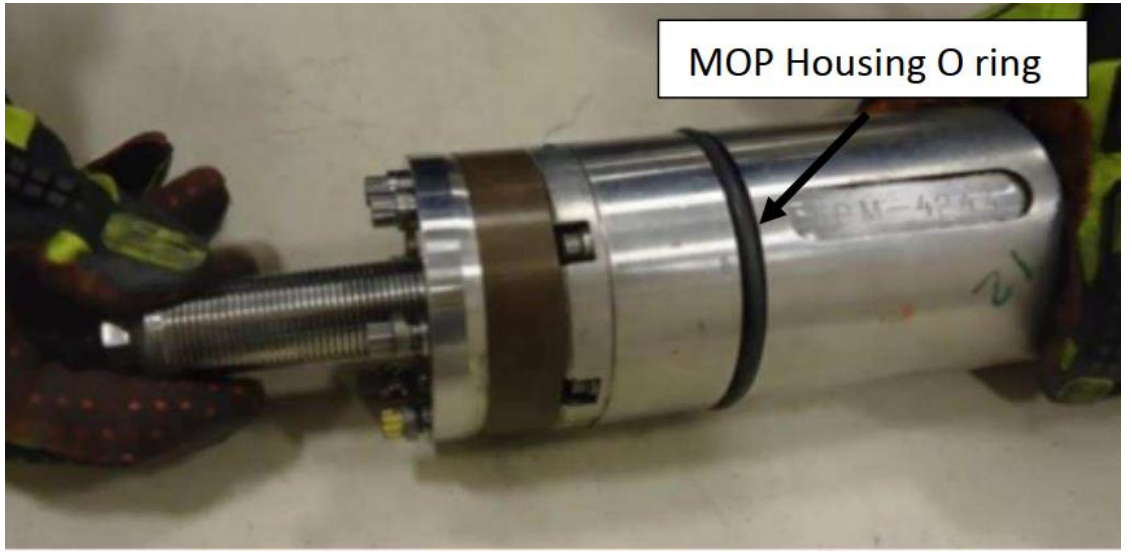
xBolt-L MOP Physical Checks

- Ensure that the gap between rib protector and housing shoulder is 0.002 – 0.015”
- Check area around flow switch for flow switch blank for leaking oil, do not re-run if oil is leaking



xBolt-L MOP Physical Checks

- Remove mud screen
- Check O-Ring/Polypack for signs of damage and replace if necessary
- Clean area around upper bearing and main shaft while activating flow switch (use water if WBM application, LPT contact cleaner if OBM)



xBolt-L MOP Physical Checks

- Clean area around poppet and rib protector (use water or WBM, LPT contact cleaner for OBM)
- Coat upper bearing, main shaft, poppet and rib protector with grease 000-66016)

xBolt-L MOP Physical Checks

- In WBM application, if MOP is sitting on bank for more than 3 days, it must be flushed and packed with grease
- In OBM application, if MOP is sitting on bank for more than 4 days, it must be sent back to shop for maintenance
- Refer to ITC# 7011282 for detailed procedure

Sr. No	Criterion	Limit	PASS/FAIL
1.	Visual inspection show any damage/wash	N/A	
2.	Circulating Hours		
	High Flow MOP	<300	
	Low Flow MOP	<250	
	Mini MOP	<200	
3.	Sand Concentration	<1%	
4.	Solids Content (Low Gravity)	<8%	
5.	pH Range	9.5-12	
6.	Does the MOP pulse when the flow switch is pulled	N/A	

CAUTION: The MOP needs to pass all the above criterion to be fit for rerun. These are only guidelines. In addition local drilling conditions (including high shock and vibe/abrasive drilling conditions) need be taken into consideration before re running a MOP.

xBolt-R Pulser Physical Checks

- Inspect pulser for wash/damage especially on key seat.
- If R-Pulser has more than 200 circulating hours, return for service
- If R-Pulser is run OOS for sand concentration (>1%), low gravity solids (>8%) or PH (9.5-12) or jarring, return pulser for maintenance
- All pulser cavities should be flushed post run when pulling tool
- Verify tool passes post run calibration and is able to pulse when flow is simulated

№	Question	Expected Value	Current Value	Result
MOP / Pulser Re Run Criteria				
MOP / Pulser				
1	Visual Inspection show any damage or wash?	NO		
2	Circulating Hours (accumulated since last service).			
3	High Flow MOP	<300		
4	Low Flow MOP	<250		
5	Mini MOP	<200		
6	R Pulser	<200		
7	Sand Concentration %	<1		
8	Solids Content (Low Gravity)	<8%		
9	pH Range	9.5 - 12		
TCM/DAS/UGS Re Run Criteria				
Previous Run observations (Real Time)				
1	Jarring occur on run?	NO		

xBolt Bow Springs

- Inspect bow springs for wash or damage post run
- Use Go-No-Go Gauge to verify bow springs maintain proper OD for re-run in collar size

xBolt Real Time Operations

xBolt Post Run PTK

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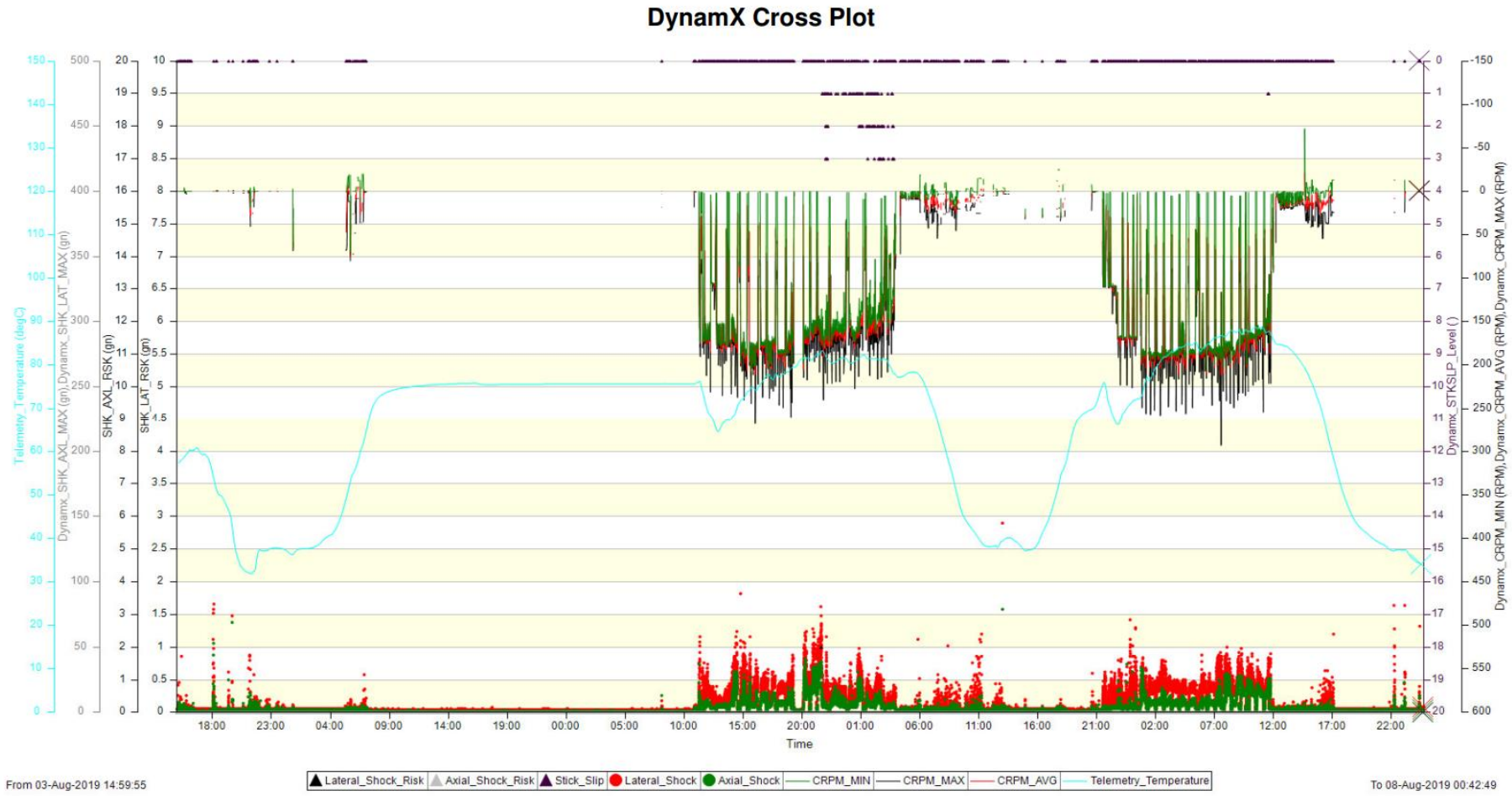
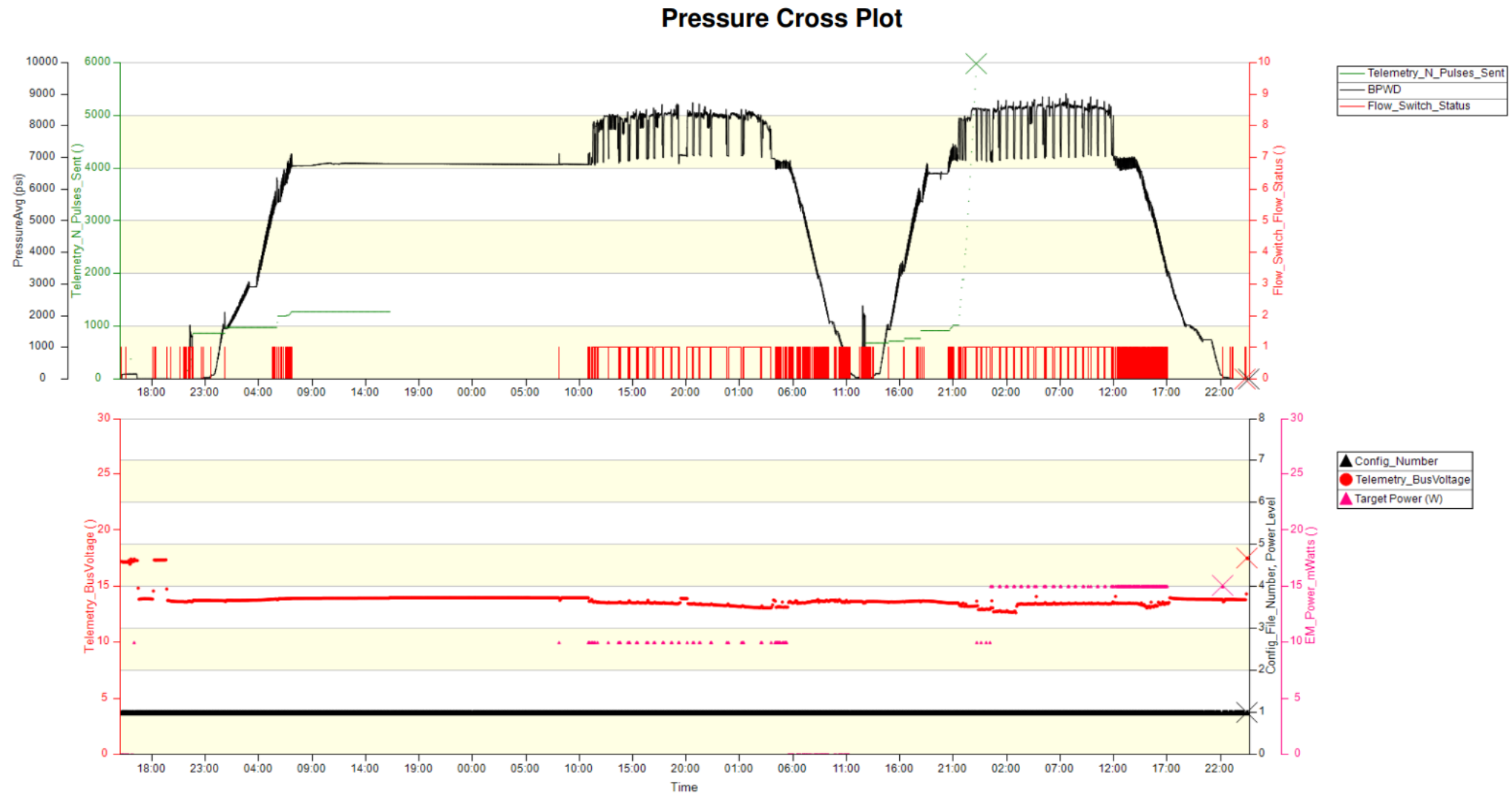
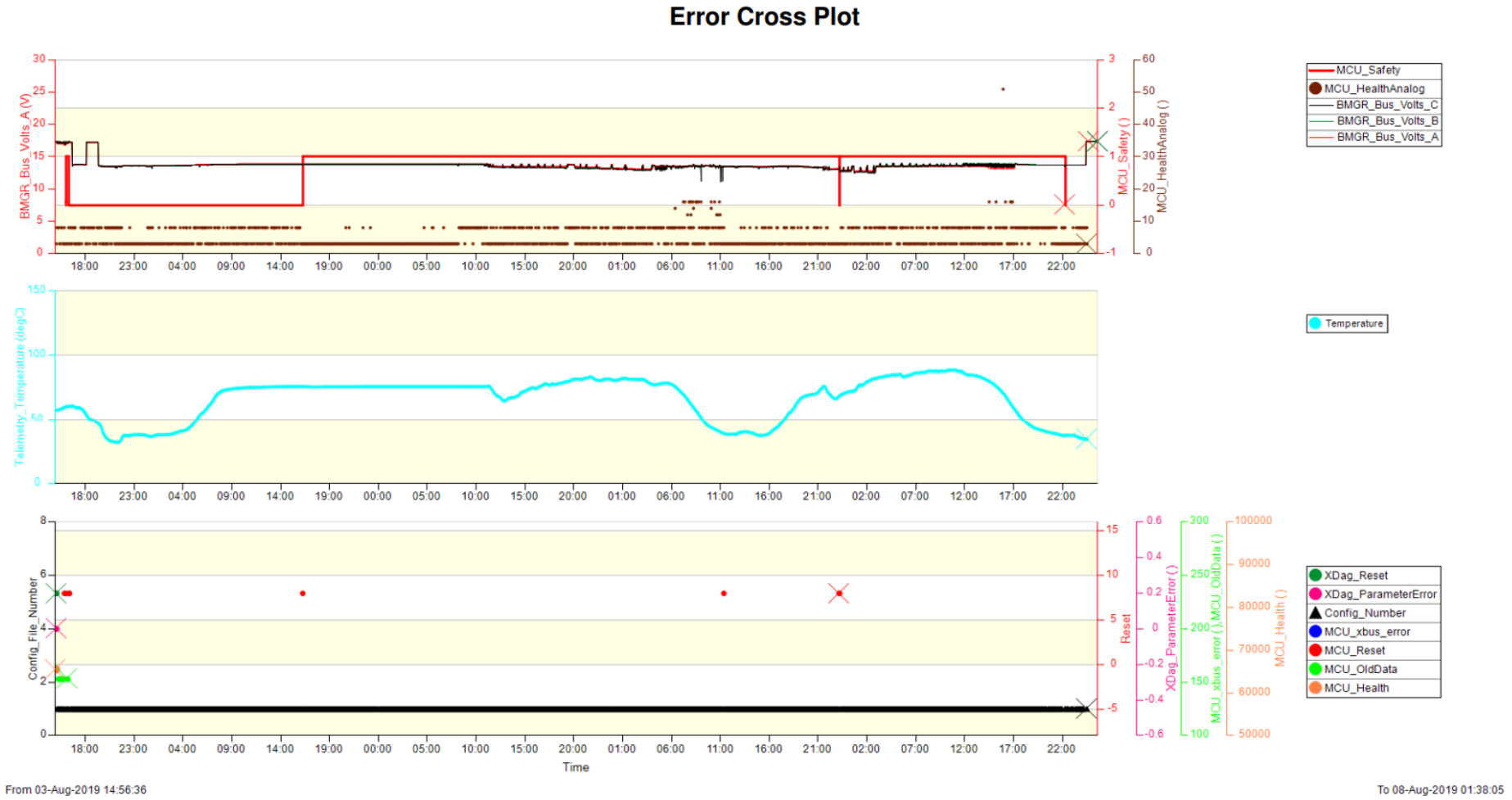


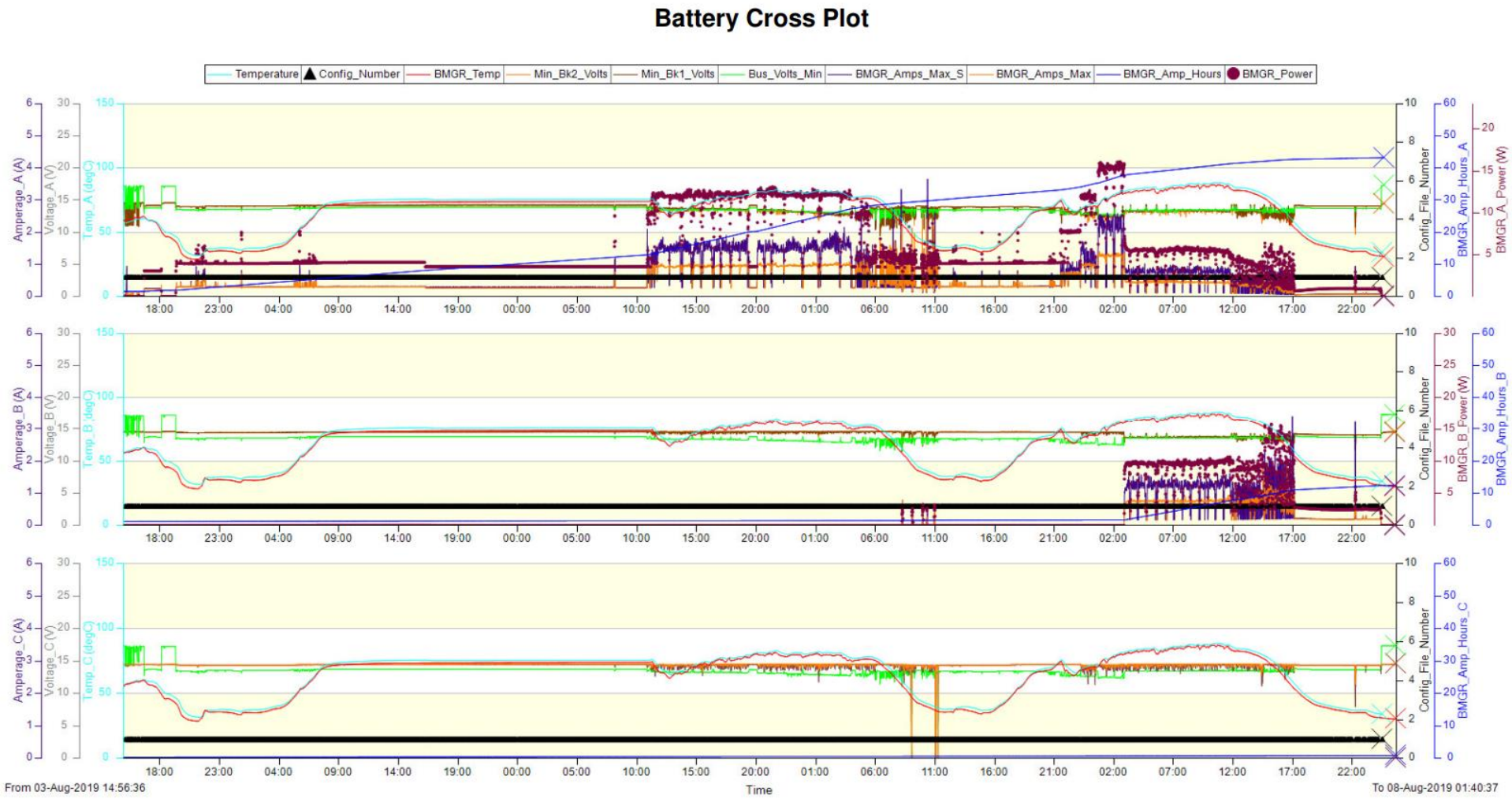
xBolt Post Run PTK (cont.)



xBolt Post Run PTK (cont.)



xBolt Post Run PTK (cont.)



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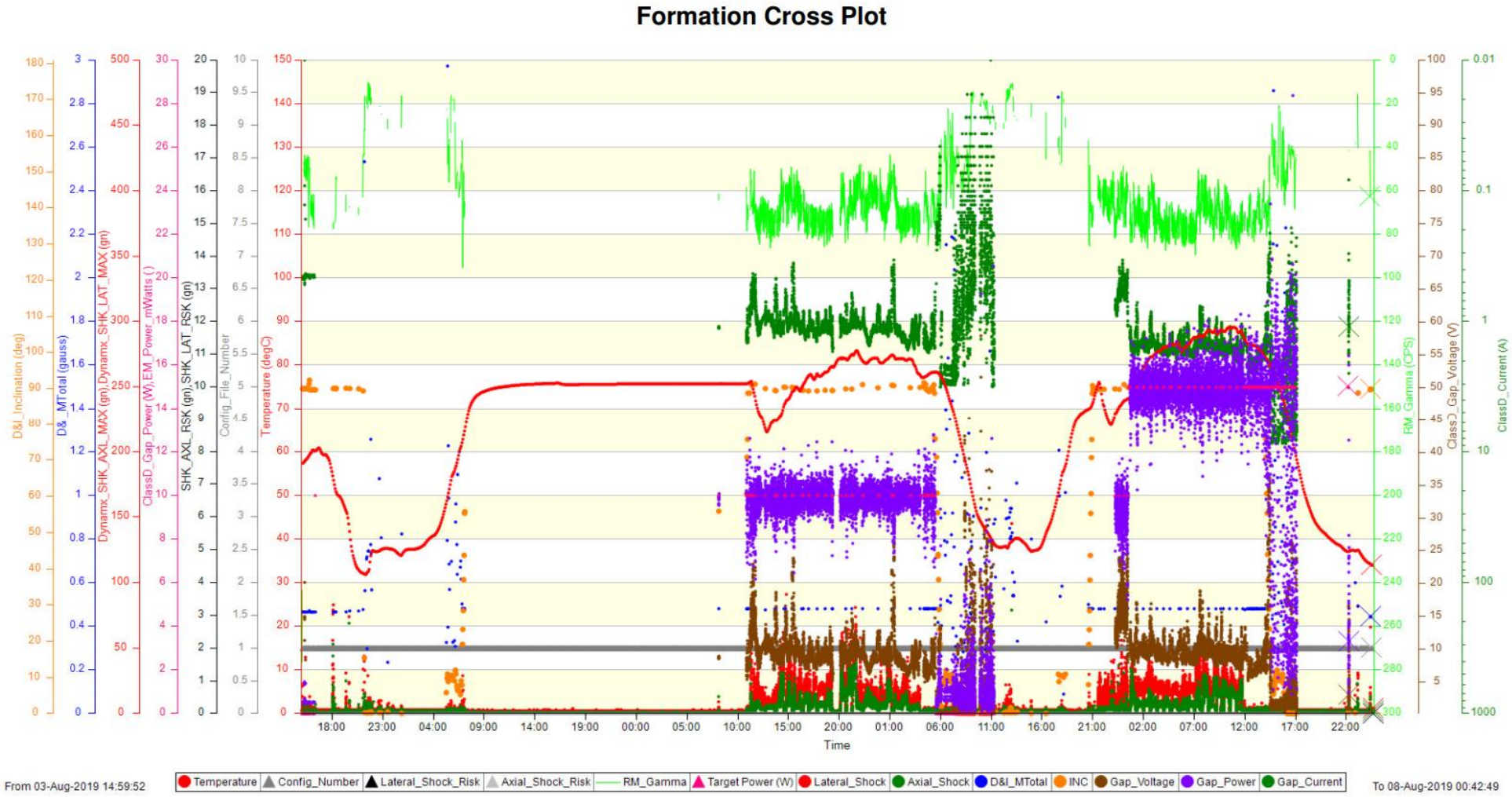

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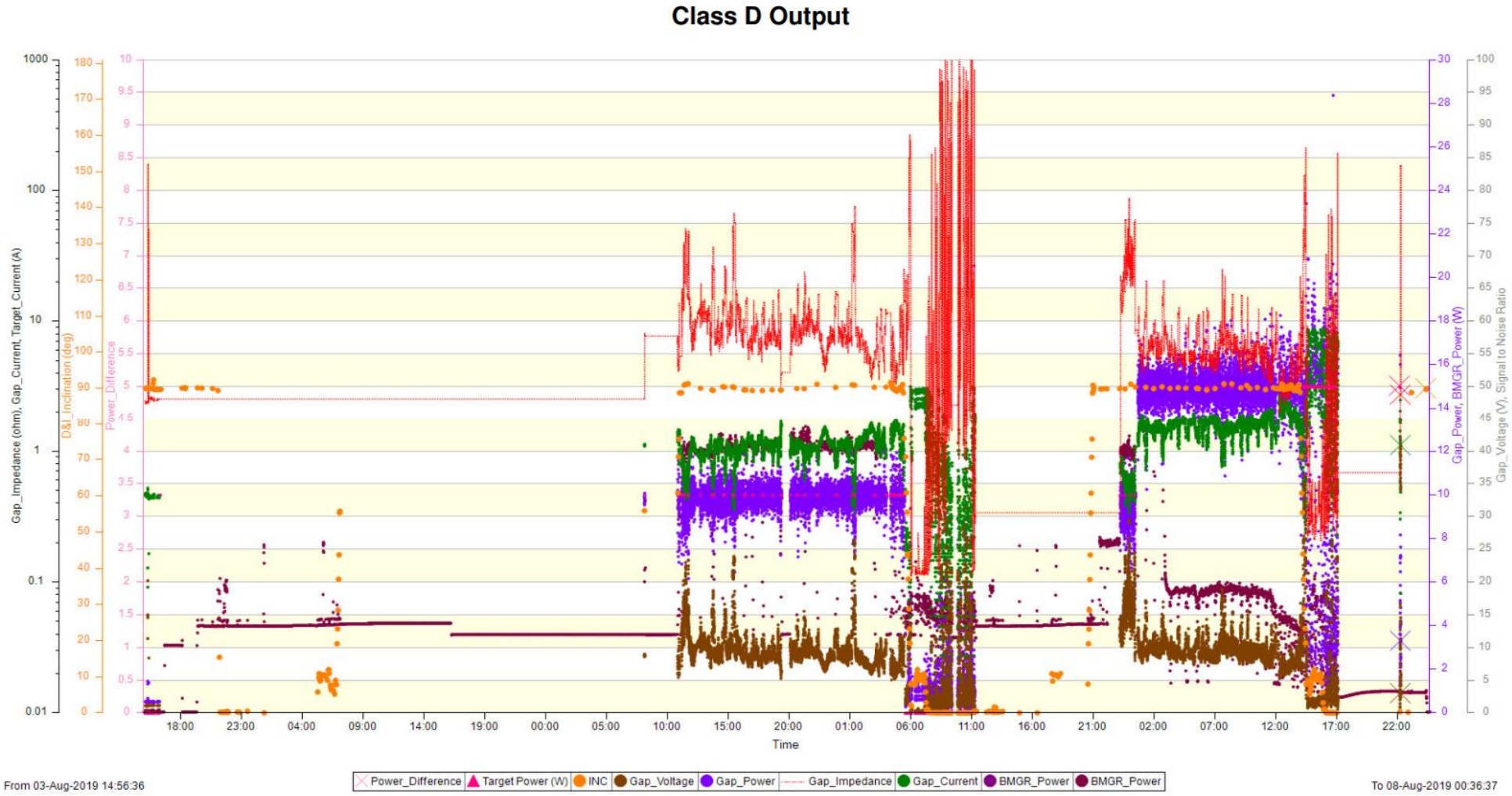

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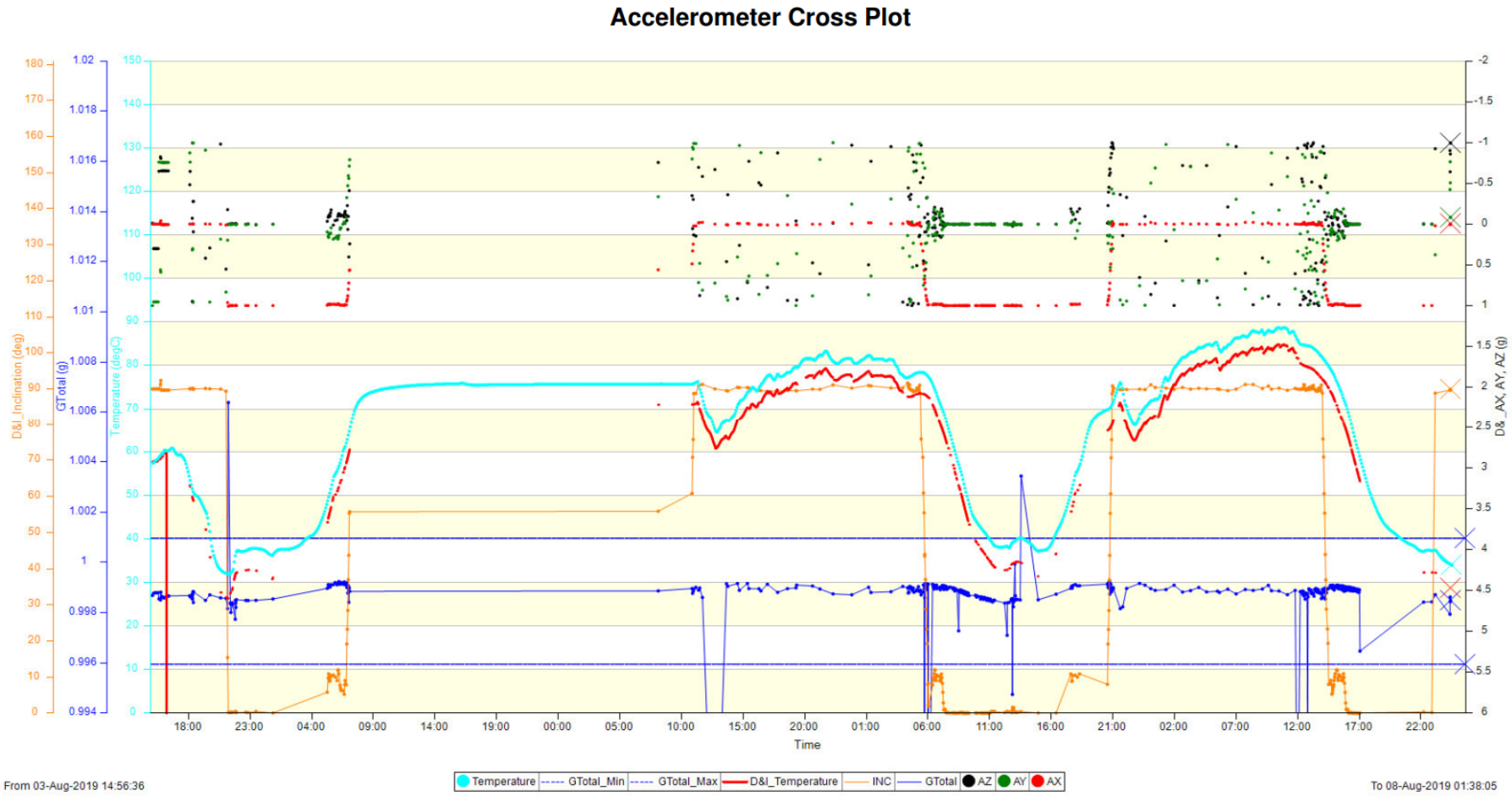

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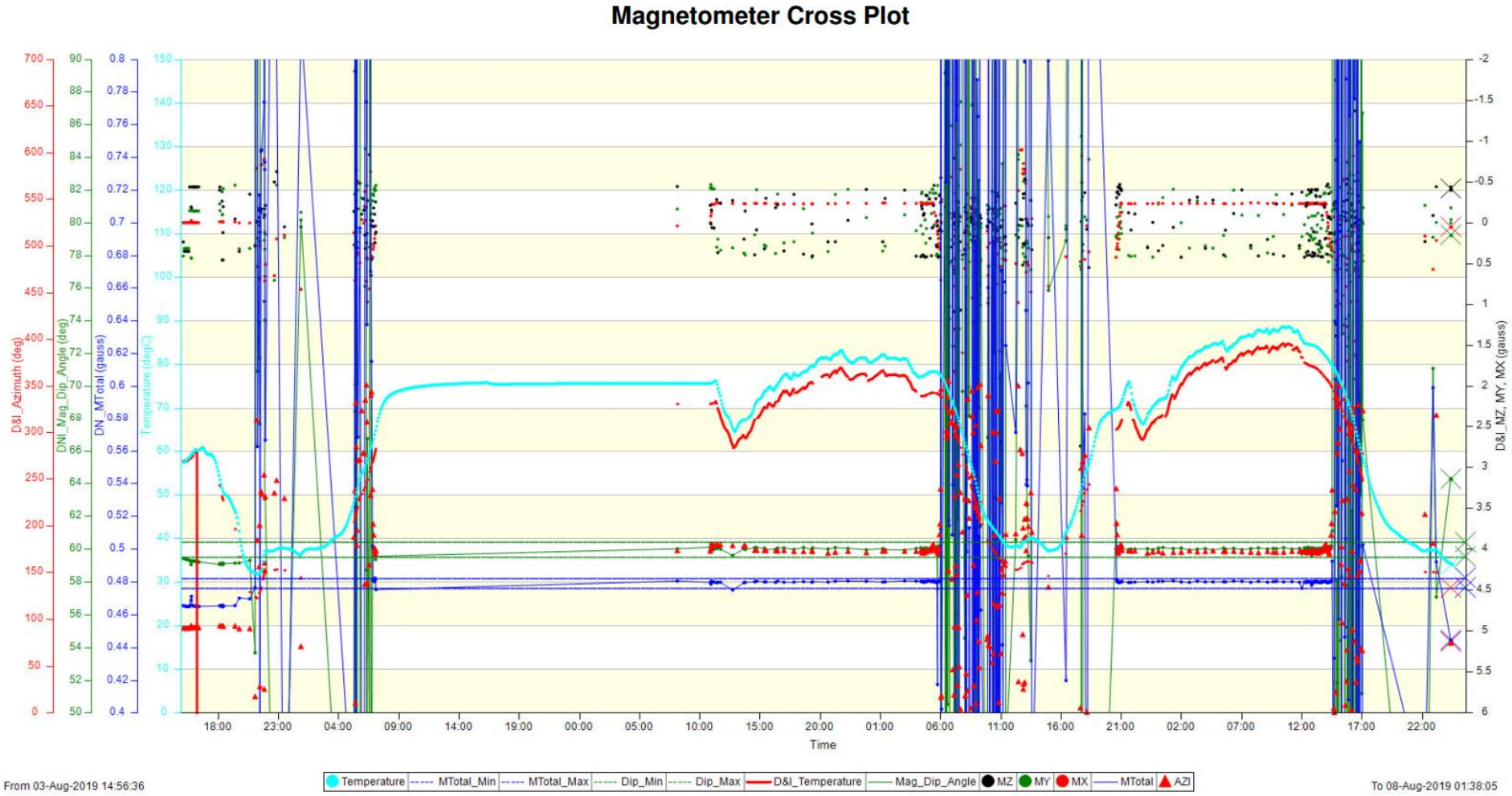

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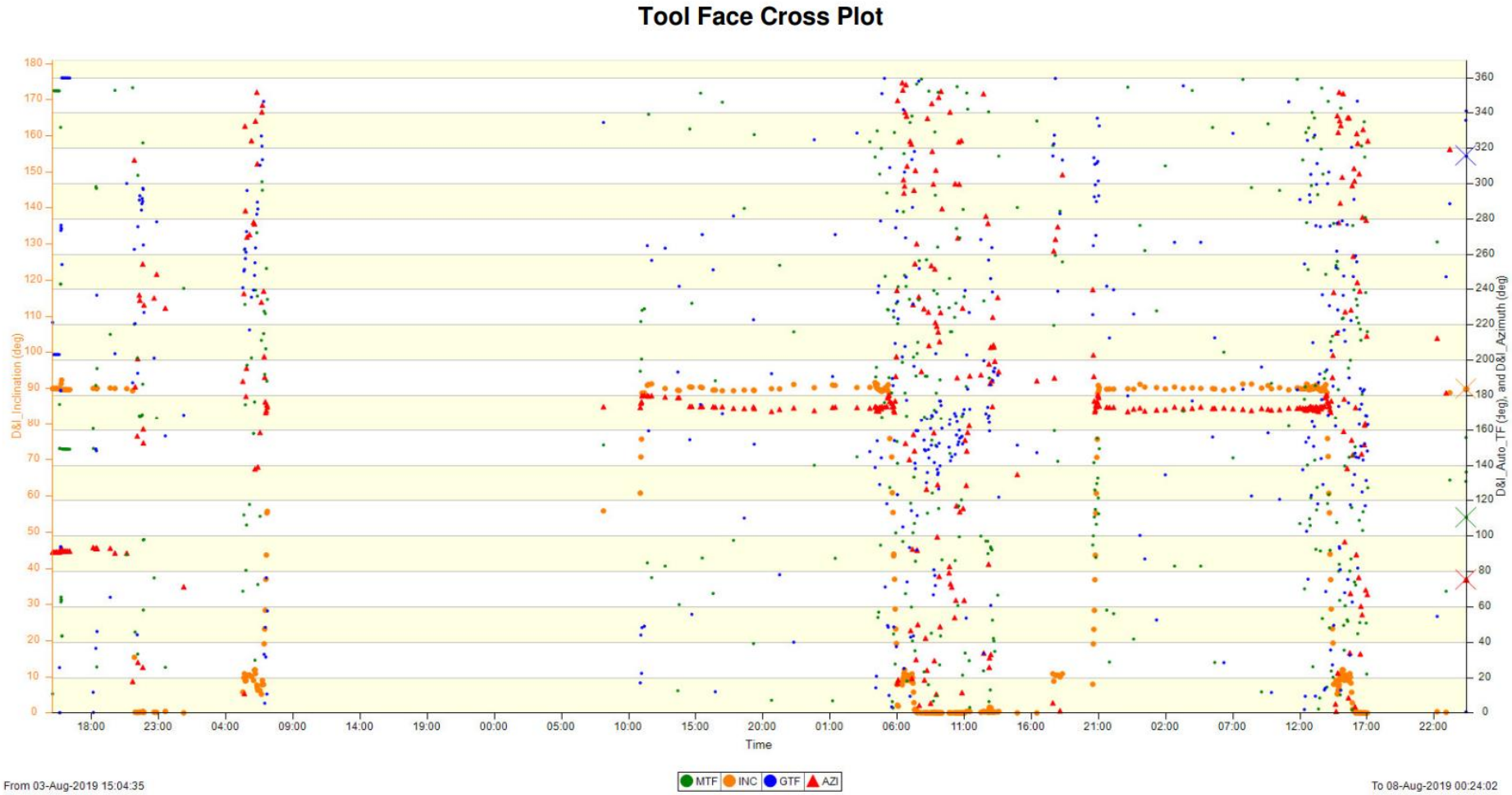

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